



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4085-3

Job Sheet 180551



Part No: D4085-3

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/18/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.08.18 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		7/18/18	0.00	0.00	Purchasing		JUL 17 2018 <i>mb</i>
110	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging2		JUL 17 2018 <i>mb</i>
120	QC	12 pcs		7/18/18	0.00	0.00	QC6		38
130	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3-2	5107488	JUL 24 2018
140	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		JUL 24 2018
Part Op 100 - Issue P/O: _____									
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: JUL 17 2019 ***									
P0040437 <i>mb</i> JUL 10 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4085-3P	Placard, Instructions D4085-3	12 pcs (1 ea)	100-Purchasing	3052741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4085-3P	12	0	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 8:50 AM dart.baker.diane



Container No: S092767



Part: D4085-3

Job No: 180551

Serial No/Batch: S092767

Revision:

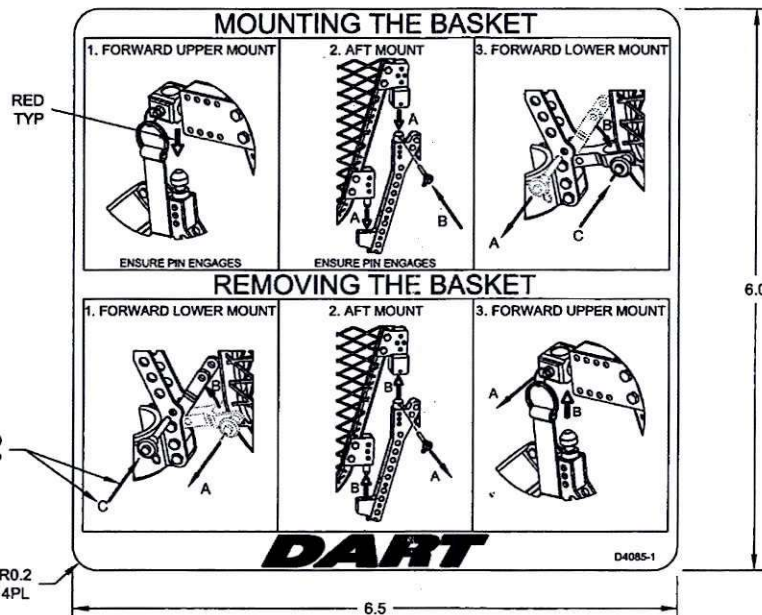
Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/18



D4085-1 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-1C.eps FOR GRAPHICS

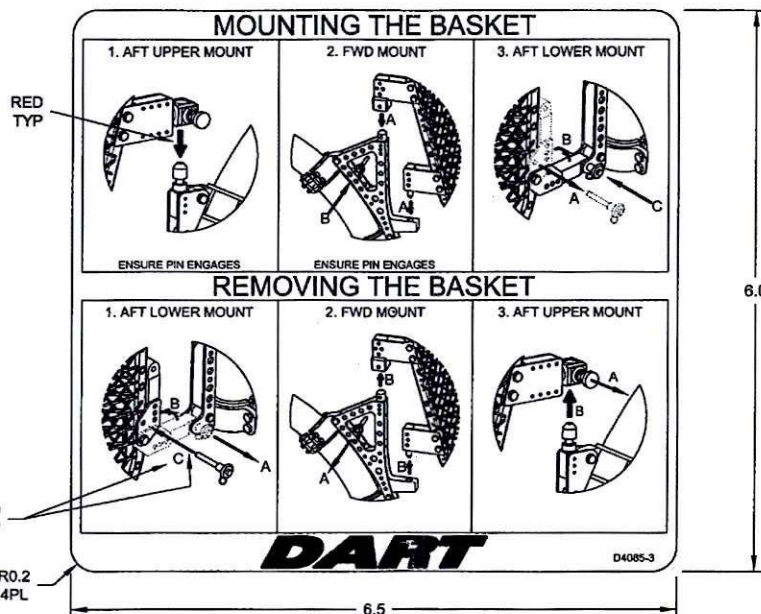
RELEASED
2010-07-16

C	ADDED D4085-3 (SHT 2)	MB	10.06.25
B	UPDATED PICTORIALY	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH		
DRAWN			
CHECKED			
MFG. APPR.	N/A		
APPROVED			
DE APPR.			
DATE	10.06.25		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. C
D4085 SHEET 1 OF 2
TITLE SCALE
PLACARD, INSTRUCTIONS NTS

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D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

RELEASED
2010-07-18

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040437

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040437

PO Date: 7/10/18

Due Date: 7/17/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 10 2018

Comp ✓

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180548	D2985P			Label D2985 As Per Dwg D2985 Rev.B	Firmed	-	7/17/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
2	180549	D3108-9P			Decal D3108-9 As Per Dwg D3108 Rev. B	Firmed	-	7/17/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
3	180550	D3938-3P			Placard D3938-3 As Per Dwg D3938 Rev. B	Firmed	-	7/17/18	12 Ea	0 Ea	12 Ea	\$6.6666/Ea	\$80.00
4	180551	D4085-3P			Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	-	7/17/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
5	180552	RBD3309-3P			Label, Grease Slides RBD3309-3 As Per Dwg. RBD3309-3 Rev. 2	Firmed	-	7/17/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

Grand Total: \$400.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

DB *CL*

Plex 7/10/18 9:05 AM dart.baker.diane

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46526
Date: 07/16/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6	D2985P.	13.3333		13.3333	80.00
12	D3108-9P.	6.6667		6.6667	80.00
12	D3938-3P.	6.6667		6.6667	80.00
12	D4085-3P.	6.6667		6.6667	80.00
6	RBD3309-3P.	13.3333		13.3333	80.00
	PO# 040437				
	Attn: Diane Baker				
	Subtotal:				400.00
	H - HST				
	HST				52.00
Thank you for your business / Merci de faire affaire avec nous					

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	452.00
Comment: WO23183			Amount Paid	0.00
Sold By:			Amount Owning	452.00

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>PO# 040437</u>	<u>W00#23183</u>			
Description (Part Name): <u>Decals.</u>			Quantity: <u>6, 12, 12, 12, 6</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>July 16, 2019.</u>				
Authority: <u>3m</u>				
Approval: <u>Valerie Yang</u>		Date: (yyyy/mm/dd) <u>2018/07/16</u>		
Signature: <u>Val Z</u>		Title: <u>Office Admin.</u>		

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